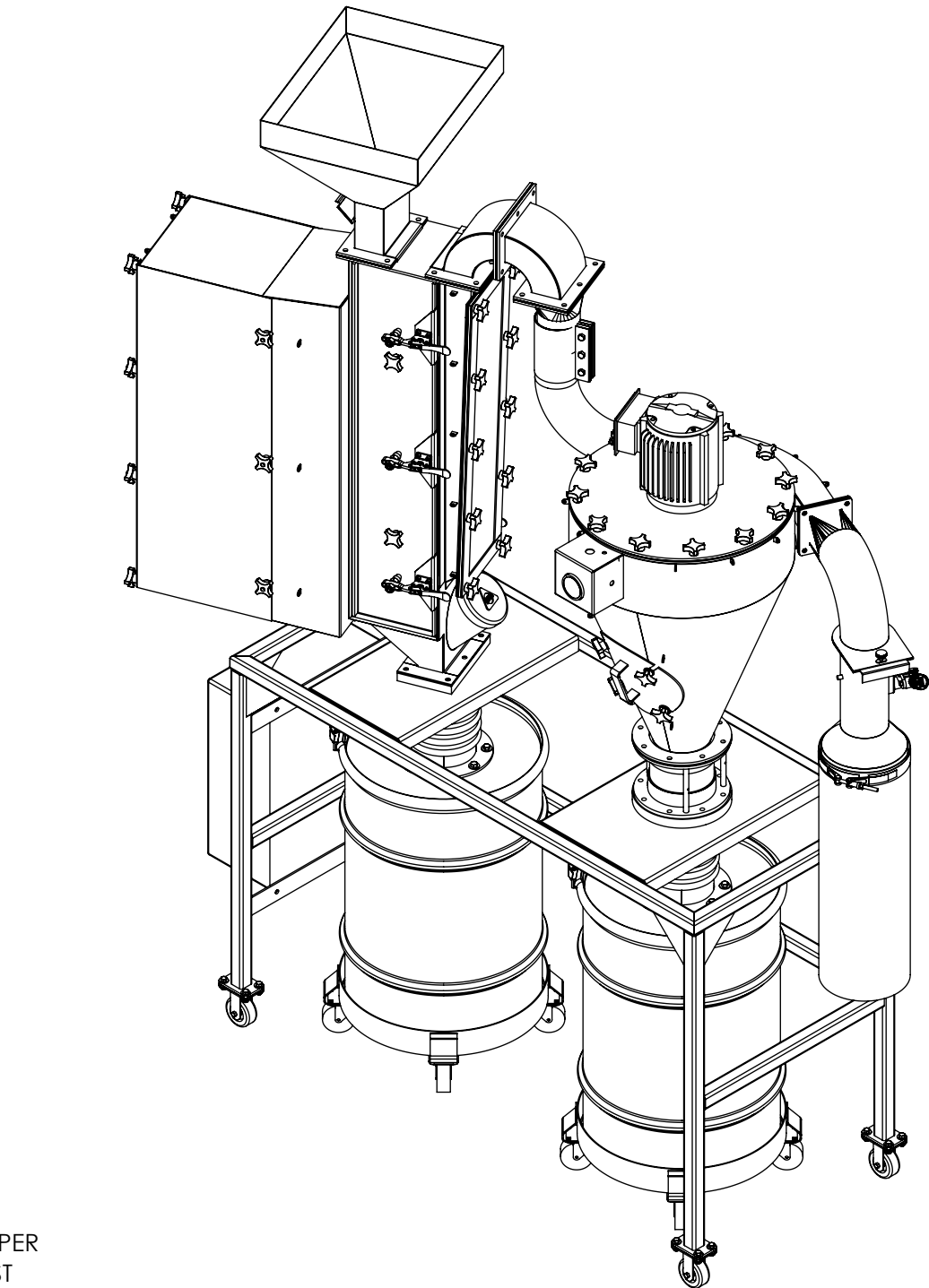


BILL OF MATERIALS				
ITEM	PART NO.	QTY.	DESCRIPTION	WEIGHT
1	4-32568	1	3E6, CE21 w 1HP FAN, 71S6-2, w SUPPORT STRUCTURE	820.7



ISOMETRIC REFERENCE VIEW

- GEN. NOTES:
1. NO PAINT ON PRODUCT CONTACT SURFACES. (ESS-5100)
 2. ALL MATERIAL OF CONSTRUCTION TO BE 304L SS.
 3. ALL HARDWARE TO BE 304L SS.
 4. ALL KNOBS TO BE ALUMINUM & INLCUDE NO LOSS PROTECTION DEVICE.
 5. ANY HARDWARE BEING INSTALLED IN A THRU HOLE LOCATION TO INCLUDE A LOCKING NUT & NO EXPOSED THREADS.
 6. ALL HARDWARE BEING INSTALLED IN A TAPPED HOLE TO INCLUDE A LOCK WASHER.
 7. NEOPRENE GASKETS INCLUDED w/ ALL MATING FLANGES.
 8. ALL INTERIOR & EXTERIOR WELDS THROUGHOUT MULTI-ASPIRATOR & CYCLONE TO BE CONTINUOUS & GROUND SMOOTH TO A 150 GRIT/#4 FINISH w/ NO PITS OR DEFECTS.
 9. CONNECTION WHERE THE ASPIRATOR & CYCLONE MEET THE TABLE TO BE WELDED CONTINUOUSLY INSIDE AND OUT.
 10. DRUMS SHOWN TO BE CUSTOMER SUPPLIED.
 11. NO ADHESIVE STICKERS/LOGOS ON THE LEXAN DOORS.
 12. ASPIRATOR FREE AIR INLET TO BE FILTERED w/ 3 EACH 12" x 12" HEPA FILTER CARTRIDGES.
 13. MOTOR: 1 HP, 3450 RPM, 230/460/3/60, TEXP, CI 2 DIV 1.

REVISIONS			
REV	DESCRIPTION	REV BY	DATE
0-0	APPROVAL	TDF	06-07-18
0-1	2ND APPROVAL - REDUCED OVERALL HEIGHT TO FIT CUSTOMERS WASHBAY DOOR RESTRICTIONS.	TDF	06-14-18
0-2	3RD APPROVAL - ADDED 4" TO WIDTH & LENGTH OF MOBILE BASE	JBR	06-19-18
1-0	RELEASE	TDF	06-25-18
2-0	UPDATED GEN. NOTES TO MEET CUSTOMERS SPECIFICATIONS	JBR	09-19-18
3-0	ADDED CONTROL PANEL	DKS	11-21-18

UNLESS OTHERWISE SPECIFIED ALL DIM ARE IN INCHES ALL RIGHT ANGLES TO BE 90° TOLERANCES: FRACTIONAL: ± 1/32" ANGULAR: ± 1° TWO PLACE DECIMAL: ± .03 THREE PLACE DECIMAL: ± .003 FOUR PLACE DECIMAL: ± .0005 INTERPRET DIM AND TOL PER ASME Y14.5M-2004				DRAWN BY: TDF 11/21/2018 CHECKED BY: JBR 11/21/2018 COMMENTS: CUSTOMER: FRONTIER NATURAL PRODUCTS COOP ORDER NO.: 338777 LN NO.: 2				KICE INDUSTRIES, INC. 5500 MILL HEIGHTS DR, WICHITA, KS 67219 USA TITLE 3E6, CE21 w 1HP FAN, 71S6-2, w SUPPORT STRUCTURE SIZE C DO NOT SCALE DWG NO 4-32568C REV SCALE: 1:16 WEIGHT: 1574.7LBS. SHEET 1 OF 1			
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