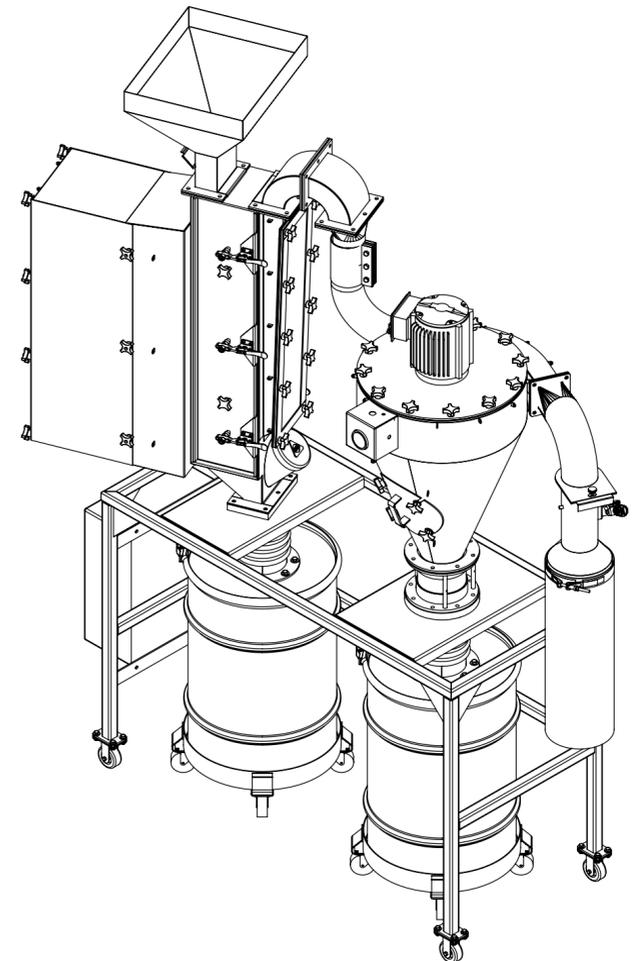
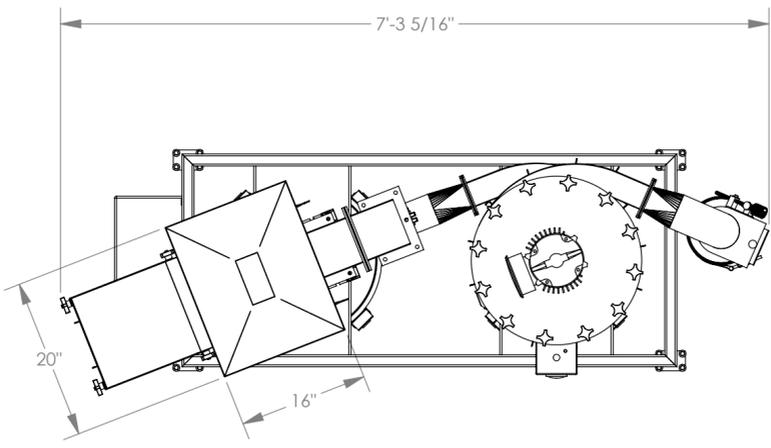


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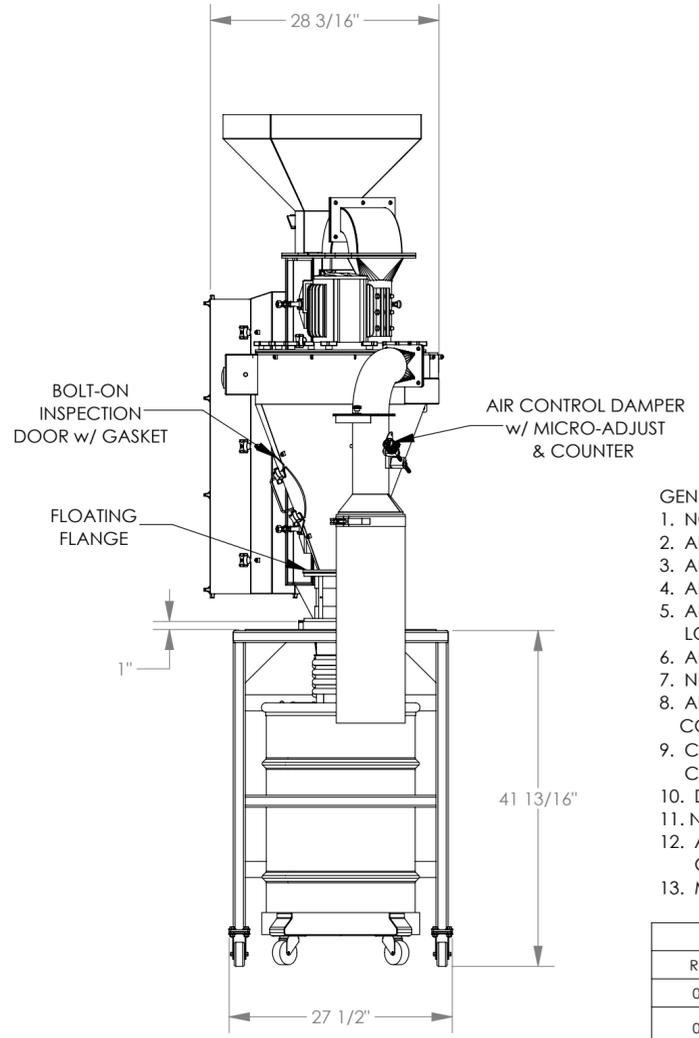
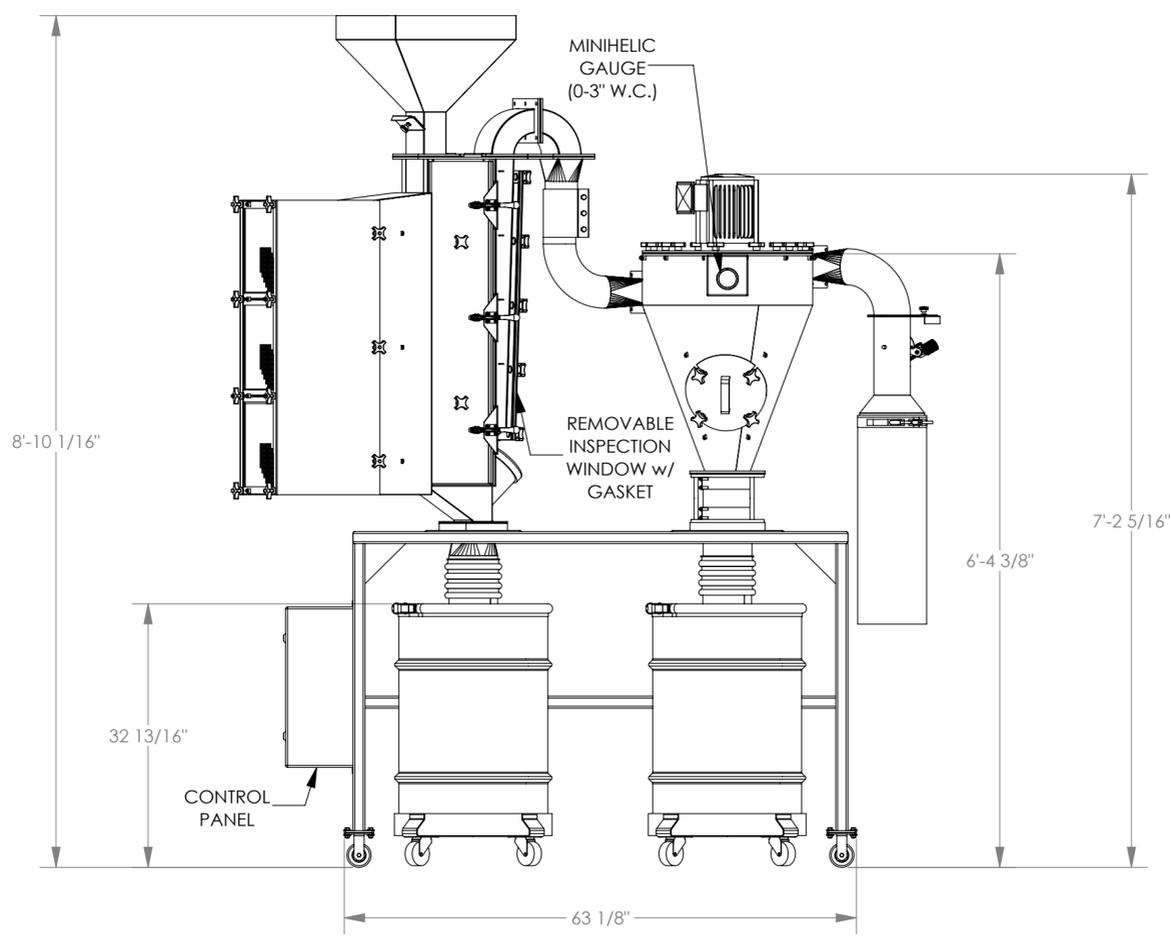
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ISOMETRIC REFERENCE VIEW

BILL OF MATERIALS				
ITEM	PART NO.	QTY.	DESCRIPTION	WEIGHT
1	4-32568	1	3E6, CE21 w 1HP FAN, 71S6-2, w SUPPORT STRUCTURE	820.7



GEN. NOTES:

1. NO PAINT ON PRODUCT CONTACT SURFACES. (ESS-5100)
2. ALL MATERIAL OF CONSTRUCTION TO BE 304L SS.
3. ALL HARDWARE TO BE 304L SS.
4. ALL KNOBS TO BE ALUMINUM & INCLUDE NO LOSS PROTECTION DEVICE.
5. ANY HARDWARE BEING INSTALLED IN A THRU HOLE LOCATION TO INCLUDE A LOCKING NUT & NO EXPOSED THREADS.
6. ALL HARDWARE BEING INSTALLED IN A TAPPED HOLE TO INCLUDE A LOCK WASHER.
7. NEOPRENE GASKETS INCLUDED w/ ALL MATING FLANGES.
8. ALL INTERIOR & EXTERIOR WELDS THROUGHOUT MULTI-ASPIRATOR & CYCLONE TO BE CONTINUOUS & GROUND SMOOTH TO A 150 GRIT/#4 FINISH w/ NO PITS OR DEFECTS.
9. CONNECTION WHERE THE ASPIRATOR & CYCLONE MEET THE TABLE TO BE WELDED CONTINUOUSLY INSIDE AND OUT.
10. DRUMS SHOWN TO BE CUSTOMER SUPPLIED.
11. NO ADHESIVE STICKERS/LOGOS ON THE LEXAN DOORS.
12. ASPIRATOR FREE AIR INLET TO BE FILTERED w/ 3 EACH 12" x 12" HEPA FILTER CARTRIDGES.
13. MOTOR: 1 HP, 3450 RPM, 230/460/3/60, TEXP, CI 2 DIV 1.

REVISIONS			
REV	DESCRIPTION	REV BY	DATE
0-0	APPROVAL	TDF	06-07-18
0-1	2ND APPROVAL - REDUCED OVERALL HEIGHT TO FIT CUSTOMERS WASHBAY DOOR RESTRICTIONS.	TDF	06-14-18
0-2	3RD APPROVAL - ADDED 4" TO WIDTH & LENGTH OF MOBILE BASE	JBR	06-19-18
1-0	RELEASE	TDF	06-25-18
2-0	UPDATED GEN. NOTES TO MEET CUSTOMERS SPECIFICATIONS	JBR	09-19-18
3-0	ADDED CONTROL PANEL	DKS	11-21-18

UNLESS OTHERWISE SPECIFIED  
 ALL DIM ARE IN INCHES  
 ALL RIGHT ANGLES TO BE 90°  
 TOLERANCES:  
 FRACTIONAL: ± 1/32"  
 ANGULAR: ± 1°  
 TWO PLACE DECIMAL: ± .03  
 THREE PLACE DECIMAL: ± .003  
 FOUR PLACE DECIMAL: ± .0005

INTERPRET DIM AND TOL PER ASME Y14.5M-2004

MATERIAL: -  
 FINISH: -

DRAWN BY:	TDF	11/21/2018
CHECKED BY:	JBR	11/21/2018
COMMENTS:		
CUSTOMER:	FRONTIER NATURAL PRODUCTS COOP	
ORDER NO.:	338777	
LN NO.:	2	

**KICE INDUSTRIES, INC.**  
 5500 MILL HEIGHTS DR, WICHITA, KS 67219 USA

TITLE  
**3E6, CE21 w 1HP FAN, 71S6-2, w SUPPORT STRUCTURE**

SIZE: **C** DO NOT SCALE  
 DWG NO: **4-32568C**  
 SCALE: 1:16 WEIGHT: 1574.7LBS. SHEET 1 OF 1

4

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